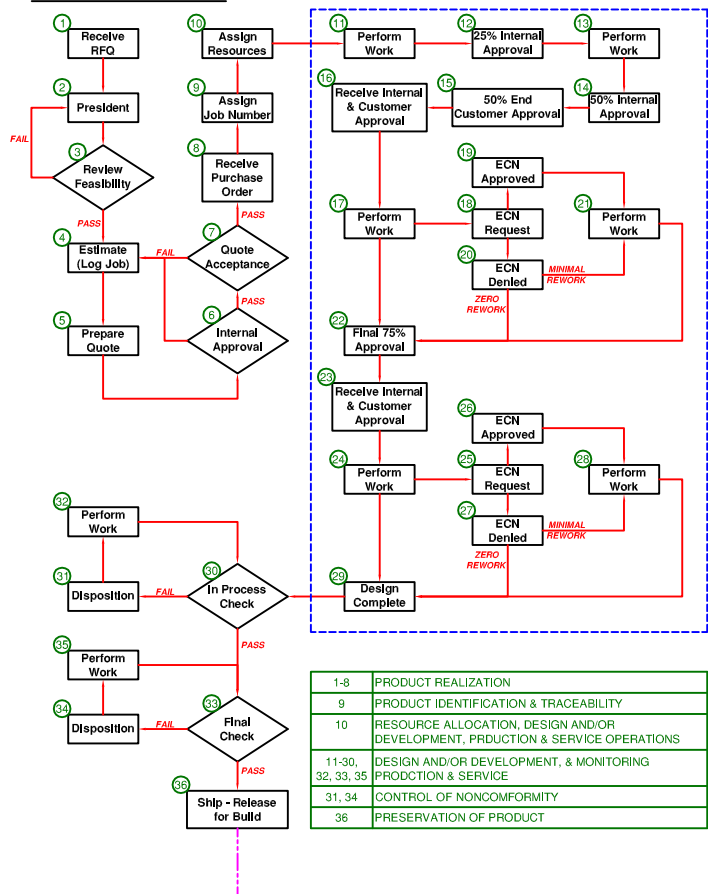


QUALITY PLAN

DESIGN FLOW CHART:



1-8	PRODUCT REALIZATION
9	PRODUCT IDENTIFICATION & TRACEABILITY
10	RESOURCE ALLOCATION, DESIGN AND/OR DEVELOPMENT, PRODUCTION & SERVICE OPERATIONS
11-30, 32, 33, 35	DESIGN AND/OR DEVELOPMENT, & MONITORING PRODUCTION & SERVICE
31, 34	CONTROL OF NONCONFORMITY
36	PRESERVATION OF PRODUCT

BUILD FLOW CHART:

